

Points & Crossings

Section 3

Applicability

ARTC Network Wide SMS

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Amendment Record

Amendment Version #	Date Reviewed	Clause	Description of Amendment
2.0	31 Jul 09		Implementation draft of network wide document which is an amalgamation of the CoP for SA/WA & Vic and NSW requirements.
2.1	18 Jun 10		Banner added regarding mandatory requirements in other documents and alternative interpretations.
2.2	18 Jan 11		Track classification A,B,C and D amended to show "Heavy Haul Lines", "Interstate lines", "Intrastate Lines", and "Light Weight Lines".. Deleted reference to Class E Lines
2.3		Table 3.7	Notes 6, 11 and 12 text simplified
2.4	27 May 11	3.3.4	Gauge and cross level readings for the straight and diverge roads
2.5	08 Nov 11		Banner added regarding elements of RISSB National CoP being

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2.6	30 Jul 15	Cover page	Removed CRN applicability box.
		All	Numbering changed
		Various	Editorial including change 'structures' to 'assemblies'; Added new clause 3.1.1 on performance requirement; 3.1.3(f) Deleted end of sentence 'and should take into consideration structure clearances, see note'; Table 3.2, 3.3 and 3.4 Addition of gauge where they apply for clarity; Table 3.3 and 3.4 Changes to reflect new drawing numbers in DMS;3.1.8 (b) Added paragraph on approved configuration for catch points; New tables 3.5 and 3.6 For approved catch point configurations;3.3.1 Clarification where patrol inspections apply;3.3.2 Deleted inspection frequency from para 2 as it contradicts referenced table 3.7; Table 3.7 Clarified location where track gauge is measured, deleted crossing nose vertical wear and editorial;3.3.4 Removed mandating of 2m manual geometry measurements and added guidelines of areas that may require the geometry measurements; Fig 3.4 Amended; Existing tables 3.5, 3.6, 3.7, 3.8 and 3.9 changed to 3.7, 3.8, 3.9, 3.10 and 3.12 respectively. New table 3.11 Housed Points Assessment and Response added.
		Table	
2.7	13 Nov 15	Pg. 29	Added elevation drawing in Figure 3.4 Measurement of Crossing Nose Breaks.
2.8	04 Apr 17	Various	General review and update of all clauses. Removal of duplication with Signalling inspections. Updates to inspection scope and defect responses following field consultation. Addition of new configuration sketches. Modifications and deletion of other figures.
2.9	26 Jun 20	Various	Edits to Clause 3.3.5 Assessment and Response, split up and moved Tables 3.9, 3.10 and 3.11, now each component parameter from the tables sit in their own sub-clause of 3.3.5. An emphasis has been made on how each component parameter should be measured, in terms of point to point location and measurement tool to use. General update of various clauses. Change in response to the inspection of creep control blocks if they're inspected to be missing/broken and ineffective.

This ARTC CoP has drawn on the Rail Industry Safety and Standards Board (RISSB) National Code of Practice Volume 4, Track and Civil Infrastructure, but is not identical. The ARTC CoP has been subject to Risk Assessment as required by the various State Rail Safety Regulators. The results of these risk assessments have made it necessary to deviate from the RISSB CoP in some areas. ARTC maintains traceability of the differences.

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Mandatory requirements also exist in other documents.

Where alternative interpretations occur, the Manager Standards shall be informed so the ambiguity can be removed. Pending removal of the ambiguity the interpretation with the safest outcome shall be adopted.

3 Section 3: Points and Crossings

3.1 Design and Rating

3.1.1 Performance Requirements

Points and crossings (P&C) components shall meet the following performance requirements:

1. Axle loads and Train speeds
 - a. 20 tonnes at 160km/h
 - b. 30 tonnes at 80km/h
2. Design life
 - a. 25 years or
 - b. 400 MGT

3.1.2 General

Standards Plain track components used in points and crossing installations should be designed, constructed and maintained in accordance with the relevant sections of this Code of Practice.

Track Geometry and Clearances should be designed in accordance with the requirements of the Track and Civil Code of Practice sections 5 and 7. The location of safety clearance points associated with P&C installations and their protection, e.g. catchpoints, signals, track circuits and insulated joints, etc. may affect the rolling stock standing room within crossing loops and sidings. The design and location of P&C should consider these aspects

All points and crossings components new designs shall be approved by ARTC Manager.

3.1.3 Points and Crossings Assemblies

Due to the variety and complexity of points and crossing assemblies, ARTC has adopted several standard designs. Although points and crossing designs for all cases have not been defined in this section, the following criteria should be used in the design of assemblies with nominal 1435 mm gauge:

1. They should be designed for a wheelset back to back between 1357 and 1360 mm.
2. The nominal dimension from the gauge face of the running rail of a crossing to the working face of the check rail (i.e. check rail effectiveness) should be 1390 mm with a flangeway width (check rail gap) of 45 mm.
3. The maximum superelevation (cant) deficiency and rate of change of cant deficiency allowable through the diverging track of non-tangential and tangential turnouts is defined in Section 5.
4. The design switch rail toe / stock rail open throw dimension should be at least 105 mm

5. The check rail end opening should be flared, and have at least 80 mm clearance to the gauge face of the running rail at the flared end
6. Check rail height should be between 0 mm and 38 mm above the running rail.
7. Switch rail throat opening should be at least 65 mm.
8. They should be designed for a maximum wheel flange height of 45 mm.

The crossing nose profile should be designed for the range of new and worn wheels operating over the crossing assembly. ARTC Route Access Standards (RAS) defines the wheel profiles allowed on the ARTC network.

All P&C components should be designed so that the rail is vertical (i.e. zero cant). The 1:20 cant in open track shall be transitioned to zero cant over a minimum of 3 sleepers clear of the P&C bearers.

Turnouts with the main line straight should be used wherever practical for turnout renewals.

Turnouts with the main line curved are not permitted in new designs unless supported by an economic appraisal. Where the main line radius is less than 600 metres specific approval is required from the ARTC Manager Standards or his nominated representative. Where renewal of existing turnouts on curves is required, they are to be relocated onto straight track where possible.

See Figure 3.1 for typical configurations of Turnouts, V Crossings, Catchpoints, and Diamonds

See Figure 3.2 for different V crossing types

See Figure 3.3 for heeled and flexible switch arrangements

See Figure 3.4 for tangential and heavy-duty switch arrangements

3.1.4 Tangential Geometry Turnouts

Tangential turnouts offer higher speed and reduced wear when compared to non-tangential turnouts. During renewals and new construction, the installation of tangential geometry turnouts is recommended as follows:

- In Heavy Haul and Interstate lines;
- Where concrete bearers are to be used, as timber bearers are not advised for installation on tangential turnouts;
- Where the turnout main line track has an amount of curvature between the end of the stock rail front and the end of the crossing long leg;
- Where an increase in turnout speed is sought;
- Where there is more than 2 million gross tonnes (MGT) of traffic on the turnout road.
- Where there is a history of broken non-tangential switches;
- Swing nose crossings should be considered in Heavy Haul and Interstate lines where appropriate.

Where tangential turnouts are used the turnout and the track for 50 metres either side of the turnout should be fully welded.

Non-tangential turnouts should generally be restricted to sidings and slow speed, low traffic main line applications such as emergency crossovers.

3.1.5 Rating of Points and Crossing Assemblies

The following elements in points and crossings should be used in the capacity rating of assemblies:

- Weight of rail;
- Length of switch and type - heeled or flexible;
- Type of fastenings, whether resilient or dogspike;
- Type of bearer, typically timber or concrete;
- Crossing angle;
- Right or left hand;
- Tangential or Non-Tangential;
- Length.
- Rating of Turnout Speed

Allowable speeds for turnouts are shown in Table 3.1.

Table 3.1 - Allowable Turnout Speeds - 1435mm gauge

Non-Tangential		
Xing Rate	Straight/ Curved Crossing	Turnout Speed (km/h)
1 in 8.25	Straight	15
1 in 9	Straight	20
1 in 10.5	Straight	30
1 in 15	Straight	50
Tangential		
Radius: Xing Rate	Straight/ Curved Crossing	Turnout Speed (km/h)
190:7	Curved	35
190:9	Straight	35
250:8.25	Curved	40
250:10.5	Straight	40
300:9	Curved	45
300:12	Straight	45
500:12	Curved	60
500:15	Straight	60
800:15	Curved	75
800:18.5	Straight	75
1200:18.5	Curved	85
1200:24	Straight	85

Notes:

1. Where there is a straight of 13m (nominal spacing of vehicle bogies) or longer between turnouts of a crossover, the speeds applicable to the individual turnouts above are to be applied.
2. The allowable speed through a crossover or reversing curves where the intervening straight section of track is less than 13m (nominal spacing of vehicle bogies) shall be calculated on an individual site-specific basis in accordance with Section 5 of this Code.
3. The limits of applied superelevation, superelevation deficiency/excess, and the rate of change of these parameters shall be in accordance with Section 5 of this Code.

3.1.6 Standard Designs for Non-Tangential Turnouts

Recommended design parameters and design references for non-tangential turnouts are shown below in Table 3.2 however designs from approved manufacturers may be used.

Table 3.2 - Non-Tangential Turnouts - 1435mm gauge

Rail (kg/m)	Crossing		Switch Description	General Arrangement			
	Rate	Type		Length (m)	Bearers	Plating	Design Reference
50	8.25	Curved	5030 x 159 H	21.770	Timber	Resilient	720-420
			6100 x 159 F	23.470	Timber	Standard	320-1197
	9	Straight	6100 x 159 F	23.510	Timber	Standard	320-1305
			6100 x 159 H	24.740	Timber	Standard	320-1520
	10.5	Straight	6100 x 159 F	25.730	Timber	Standard	320-1309
			6100 x 159 F	27.170	Timber	Standard	320-1310
53	8.25	Curved	5030 x 159 H	21.770	Timber	Resilient	246-466
			10600 F	23.470	Timber	Resilient	246-403
	9	Straight	10600 F	23.510	Timber	Resilient	248-1160
	10.5	Straight	10600 F	25.730	Timber	Resilient	720-497
	15	Straight	10600F / 13650F	32.270 / 35.320	Timber	Resilient	248-1180
60	8.25	Curved	6100 x 159 H	23.470	Timber	Resilient	320-1215
			6100 x 159 F	23.470	Concrete	Resilient	690-418(RH) 690-419(LH)
	9	Straight	6100 x 159 F	23.510	Timber	Resilient	250-1258
			9150 x 159 F	26.560	Timber	Resilient	250-1258
	10.5	Straight	6100 x 159 F	25.730	Timber	Resilient	720-615
					Concrete	Resilient	320-1282 (RH), 720-436 (LH)
			9150 x 159 F	28.780	Timber	Resilient	720-615
	15	Straight	6100 x 159 F	32.270	Timber	Resilient	320-1219
9150 x 159 F			35.320	Timber	Resilient	425-725,	

Rail (kg/m)	Crossing		Switch Description	General Arrangement			
	Rate	Type		Length (m)	Bearers	Plating	Design Reference
			9150 x 159 F	35.320	Concrete	Resilient	720-538 (RH), 720-539 (LH)

Notes:

1. *H - Heeled Switches.*
 2. *F - Flexible switches*
 3. *For 53kg rail the flexible switch is defined as the total length of switch rail from which the switch is made. For 50kg and 60kg rail the flexible switch is defined as the length from the point to the theoretical head point (for design purposes only) and can be identified by the machining on the stockrail. (i.e. 53kg 10600 and 13650 switches have the same design geometry as the 6100x159 and 9150x159 (respectively) indicated for 50 and 60kg rail.*
 4. *Standard Plating is a non-resilient type i.e. dogspikes, lockspikes, and/or screwspikes.*
 5. *Resilient plating refers to an elastic type of fastener securing the rail foot to the baseplate*
 6. *The layout for turnout bearers or ties forms part of the configuration. References to drawings detailing interface requirements for fixing components on standard turnouts, that is, crossings, check rails, switch/stock rails and closure rails are indicated under design references*
-

Details of other non-tangential turnouts and catchpoints are shown on drawing 300-946 for 47kg/m and 53kg/m rails and drawing 180-1313 for 50kg/m and 60kg/m rail.

3.1.7 Standard Designs for Tangential Turnouts

Design parameters and standard design references for tangential turnouts are shown below in Table 3.3 however designs from approved manufacturers may be used.

Table 3.3 - Tangential Turnouts - 1435mm gauge

Type	Crossing	General Layout Design Drawing Ref No.
190:7	Curved	CV0479040
190:9	Straight	CV0479041
250:8.25	Curved	CV0479042
250:10.5	Straight	CV0479043
300:9	Curved	CV0479044
300:12	Straight	CV0479045
500:12	Curved	CV0479046
500:15	Straight	CV0479047
800:15	Curved	CV0479048
800:18.5	Straight	CV0479049
1200:18.5	Curved	CV0479050
1200:24	Straight	CV0479051

3.1.8 Selection of Crossing Type

The selection of crossing type shall be based on the requirements of Table 3.4.

Table 3.4 – Crossing Type

Crossing type	Rail size		For use in turnout type
	New	Replacement	
Fabricated	50, 60	50, 53, 60	Non-Tangential
Rail Bound Manganese	60	53, 60	Non-Tangential & Tangential
Compound	60	53, 60	Non-Tangential & Tangential
Fully cast (Monobloc)	60	60	Non-Tangential & Tangential
Swing Nose	60	60	Tangential
Spring Wing	60	60	Tangential

See Figure 3.2 for diagrams of each crossing type.

Standard tangential turnout designs are approved for both straight and curved crossings. Where there are no site constraints or adverse impacts on other rail infrastructure the straight crossing type shall be used.

Standard tangential turnouts shall be provided with fixed nose compound crossings unless specified otherwise.

Swing nose crossings are available for the standard tangential turnouts detailed in Table 3.5.

Table 3.5 – Swing Nose Crossings

Description	Crossing	General Layout Design Drawing Reference No.
250:10.5	Straight	CV0479043
300:12	Straight	CV0479045
800:18.5	Straight	CV0479049
1200:24	Straight	CV0479051

The following criteria influence the selection of a turnout with a swing nose crossing:

- The turnout shall have a straight crossing and be installed on concrete bearers.
- Any requirement for noise and vibration reduction with continuous wheel/rail contact through the crossing throat.
- Requirements for additional point operating motor and associated signalling componentry.

3.1.9 Catch Point Design

3.1.9.1 Application

Catch points, derailleurs and other similar devices are to be provided, when required, to conform to Safeworking Standards. This is normally at the entrance to interlocked track areas.

3.1.9.2 Standard designs

Catch points are to be manufactured and installed in accordance with General Arrangement drawings although designs from approved manufacturers may also be used. Any derailer or similar device proposed must be type approved by ARTC.

Approved configuration for catch points used in mainlines/crossing loops are detailed in Table 3.6 and in siding tracks in Table 3.7.

The standard distance from heel block to throw off rail is 1.625m.

When a coloured light signal is required at the catch point, the signal is to be located 2 metres on the approach side of the catch point switch.

When a ground signal is required at the catch point, the signal is to be located 1 metre on the approach side of the catch point switch.

Table 3.6 - Catchpoints in Mainlines, Crossing Loops

Drawing Number	Rail Weight	Switch Description
580 - 715	60	6100 F on concrete
480 – 419	60	6100 x 159 F
153 – 891	53	10600 F
300 – 696	47	10600 F

Table 3.7 - Catchpoints in Sidings

		Drawing Number	Rail Weight	Switch Description
1	When associated with a Mainline Turnout.	153 - 891	53	10600 F
2	When associated with a Siding Turnout.	205A - 181	53	6100 x 159 H
3	Intrastate Lines	300 - 691	47	5030 x 159 H

Catch Points in 40kg and other lighter material should be constructed from suitable recovered components to match the track standard into which it is inserted.

3.1.9.3 Clearance Requirements

The catch points, including the throw off rail, are to be located to provide a minimum of 450mm between the side of a vehicle on the running line and a vehicle being derailed on the catch point. The ARTC rolling stock outline F (ROA Ultimate equivalent) dimensions should be used (see CoP Section 7). The throw off rail is to be located to ensure the wheels of the derailing vehicle travel the correct path so ensuring that the vehicle does not foul the running line structure gauge.

Specific approval, by ARTC, is required for the proposed location of any derailer, or similar device, based on run-away speed and ballast drag length calculations.

Designers of infrastructure in the vicinity of catch points, derailers or other similar devices, must ensure that a vehicle derailed at such a device has a clear, even throw-off area to minimise subsequent damage. Derailed vehicles must not be directed into a building or onto any structure, particularly overbridges, masts or transmission line poles, earthworks or over any embankment or directly into any cutting or retaining wall. Each site will need to be reviewed in detail and the final arrangement confirmed by risk analysis.

The clear, even area required is dependent on the potential size and speed of any vehicle or train to be derailed and the nature of any retarding equipment or infrastructure (such as a sand drag) and will have to be determined for each site. The minimum requirement is 2 vehicle lengths beyond the catch point.

Bridge columns may need deflection walls in accordance with other standards.

Special consideration must be given if there is any possibility of an occupied building being in the path of a derailed vehicle. This will include land outside the rail boundary where there is, or is the potential for, building development.

3.1.10 Diamonds

Diamond crossings allow rail tracks to cross each other. They are an assembly of rail components comprising:

- V Crossings
- K Crossings
- Checkrail units (not required for swing nose crossings)
- Closure rails
- Bearers
- Plates, fasteners and rail joints

The following criteria should be used in the design of diamond crossing configurations:

- i. Nominal gauge shall be 1435 mm.
- ii. Maximum unchecked area of the crossing shall be based on the maximum unchecked area of a 1:8.25 straight "K" crossing with a 25mm raised checkrail being traversed by a fully worn wheel of 840mm diameter.
- iii. The design wheelset back to back dimension shall be 1357mm – 1360mm.
- iv. Flangeways shall be designed to accommodate a maximum wheel flange height of 45mm.
- v. The nominal design dimensions used for turnout crossings and checkrails also apply to diamond assemblies i.e. check rail effectiveness (both V and K crossings), checkrail and crossing flangeways, checkrail flared end opening, check rail height.

3.1.11 Slips and Double Turnouts

Single and Double Slips are special track layouts that combine turnouts and diamond crossings. They allow train movements across, onto and out of a track. Double turnouts are overlapping turnouts. These are complex layouts to design, construct, and maintain.

Slips and double turnouts are not approved for standard application in ARTC. Existing slip and double turnouts configurations should be replaced with standard turnout and diamond crossing designs where practicable (Note that diamond crossings are also undesirable due to the derailment potential from the unchecked area in the throat of the K crossings). The ARTC will provide design requirements where any installation of slip or double turnout configurations is proposed.

3.2 Construction and Maintenance

The following sub-sections are for guidance only. Alternate rail sizes and materials may be used where supported by life cycle economic appraisal.

3.2.1 Turnout Renewals in Heavy Haul and Interstate Lines

Turnout Renewals in Heavy Haul and Interstate lines should be in 60kg head hardened rail, provided the preventive grinding cycle can be maintained. Head hardened rail is at high risk of developing squat defects and should not be used if any combinations of the following conditions occur;

Potential lack of regular grinding in accordance with turnout profiling standards

High proportion of light passenger traffic and lower MGT levels of freight traffic

Regions prone to higher moisture levels

Where the adjacent track has concrete sleepers, concrete bearers should be used in all turnouts. In other locations timber bearers may be used.

Rail-bound Manganese Crossings or Solid Cast Manganese Crossings (Monoblocs) should be used where non-tangential turnouts on Heavy Haul lines require renewal. Crossings in Interstate lines should be Rail-bound Manganese or Monoblocs or fabricated from Head Hardened 60kg material.

On Interstate lines 53 kg/m components may be replaced by suitable 53kg material where stock is available.

Where 53 kg/m points require renewal, they may be replaced in 60 kg/m material if 53 kg/m material is not available. In these circumstances junction rails or welds must be fitted between the switches and the crossing and associated closure rails.

3.2.2 Turnout renewals in Intrastate lines

Suitable second-hand 53kg turnouts or 47kg turnouts may be used in preference to new material where cost effective. If new material is to be used it should be at least as heavy as the adjoining plain track or heavier to suit any future line upgrade strategy. Fabricated crossings should be utilised in Intrastate lines.

3.2.3 Turnout renewals in Light Weight lines

Second-hand turnouts of the same weight and standard as the Mainline are to be used when available and cost effective on these lines. If new material is to be used it should be at least as heavy as the adjoining plain track or heavier to suit any future line upgrade strategy. Fabricated crossings should be utilised in Light Weight lines.

3.2.4 Sidings

Turnouts in sidings connected to Heavy Haul and Interstate lines should be renewed in recovered 53kg/m rails or better. Turnouts connected to lines with lower axle loads should be at least as heavy as the adjacent main line.

3.3 Inspection and Assessment

This Clause is applicable to non-tangential and tangential points and crossing assemblies manufactured using fixed crossings, including turnouts, catchpoints, diamonds, slips, and double turnouts, as well as swing nose crossings currently in use.

Requirements to perform ultrasonic testing for points and crossings are specified in relevant ARTC non-destructive testing standards.

3.3.1 Scheduled Patrol Inspections

Patrol inspections apply to all mainline track, crossing loops and refuges where maximum track speed is in excess of 25 km/h.

The interval between patrol inspections of points and crossing assemblies shall not exceed 7 days or as specified otherwise by ARTC e.g. in an approved Technical Maintenance Plan. These patrols should keep a lookout for points and crossing defects and conditions (i.e. indicators of a defect) that may affect the integrity of the track structure or which may indicate a risk of failure to guide rolling stock correctly, including the following:

- Missing components
- Broken crossings, switch blades, or rails.
- Damage to any component that does not allow it to perform its intended function including switch operating equipment.
- Flangeway and other obstructions.
- Track geometry defects.
- Wheel marks which indicate incorrect wheel/rail interaction.
- Rail creep which may for example lead to displacement of components and rail alignment problems.
- Rail pulling including at the point and splice rails of fabricated crossings.
- Other obvious defects that may affect continuity of support and direction to rolling stock.
- Patrol inspection of points and crossings should be carried out at walking pace (i.e. 5 km/h) or less and should include walking inspection where appropriate.
- See ARTC Standard ETE-00-02 Track Patrol, Front of Train, and General and Detailed Inspections for guidance on the completion of track patrols.

3.3.2 Scheduled General Inspections

General inspections shall identify points and crossing conditions requiring action and determine the need for further specialist inspection.

General inspections of P&C condition shall be carried out by walking and at the minimum frequency specified in ARTC Standard ETE-00-03 Civil Technical Maintenance Plan. At locations where deterioration may occur at higher rates due to such factors as curvature, usage, axle load or speed, more frequent inspections may be scheduled. A general inspection of specific components should also be carried out when suspected defects are reported during patrol inspections.

General inspections shall comprise a visual inspection with measurements taken where required to confirm any suspected defect. Observed conditions and defects shall be reported for assessment and action.

See ARTC Standard ETE-03-01 Inspection of Points and Crossings: Procedure for guidance on performing a General P&C inspection. The scope of a scheduled general inspection includes the scope of scheduled patrol inspections plus additional items able to be inspected more closely on foot. The inspection should identify defects and conditions that may affect the integrity of the track structure or ability to guide rolling stock correctly, including the following components or aspects:

3.3.2.1 General:

- Damage to any component that does not allow it to perform its intended function including switch operating equipment
- Track geometry defects
- Wheel marks which indicate incorrect wheel/rail interaction
- Broken rails including; crossings, switch blades, stock, check, and closure rails
- Rail creep
- Rail pulling including at the point and splice rails of fabricated crossings
- Rail condition including visual rail and weld defects and rail wear
- Rail joint condition including bolts
- Bearer condition
- Ballast condition and profile

3.3.2.2 Points area:

- Gauge at the toe of the switch rail
- Switch/Stock rail fit and wear including gauge face angle
- Alignment of switch rails
- Fit and condition of switch stops
- Switch rail toe damage
- Switch support on chairs and baseplates
- Heel block condition (where fitted)
- Rail chair and baseplate condition
- Damaged or missing fastenings
- Non-interlocked hand operated lever operation (yards and sidings)

3.3.2.3 Crossing area:

- Gauge at nose
- Checkrail effectiveness
- Wear on the crossing nose and wing rails

- Flangeway clearances, obstructions, and depth
- Crossing nose condition
- Crossing cracks
- Broken or cracked crossing spacer blocks and bolts
- Condition of check rails, spacers, and bolts
- Swing nose crossing bearing on slide plates
- Swing nose rails and rail stops
- Swing nose fit against wing rail
- Damaged or missing fastenings
- Condition of baseplates and chairs

Note:

The General Inspection would not normally require the switches to be thrown unless defects are suspected from observation or when needed to observe otherwise hidden equipment.

3.3.3 Scheduled detailed inspection

A detailed inspection shall be carried out for points and crossing assemblies as specified in ARTC Standard ETE-00-03 Civil Technical Maintenance Plan.

The items that should be inspected during scheduled detailed inspections are as described for the general inspection. Some items are required to be measured or gauged and the measurements/observations recorded on the appropriate electronic or ARTC standard report forms for: turnouts and catchpoints; diamonds and slips; and swing nose crossings.

See ARTC Standard ETE-03-01 Inspection of Points and Crossings: Procedure for guidance on performing a Detailed P&C inspection.

Note:

The Detailed Inspection would not normally require the switches to be thrown unless defects are suspected from observation or when needed to observe otherwise hidden equipment.

3.3.4 Track Geometry

The track geometry is routinely recorded and assessed by the continuous track geometry recording vehicle on all mainlines and crossing loops as required by the Code of Practice section 5 and the ARTC Civil Technical Maintenance Plan.

Gauge must be measured at the switch toes and crossing noses as required by the detailed P&C inspection. Otherwise, the track geometry should be assessed visually, and measurements should be made if the visual assessment suggests that geometry defects requiring a maintenance response are present.

Where the AK Car does not routinely record both legs through points and crossings with configurations deemed high risk, or positioned in either high risk or strategically important locations, manual measurements shall be recorded for the leg that is not routinely recorded by the AK Car (normally the turnout leg). These manual measurements shall be recorded:

Continuously in one direction between the switch heels on both turnout legs for turnouts connected at a crossover or,

From the heel of the turnout leg to 20m past the clearance point when connecting to a diverging track.

The results of these manual track geometry measurements may be recorded either electronically utilising the electronic forms on the Asset Management System or directly onto ARTC standard form ETE0301F-04 Manual Recording of Gauge, Play and Superelevation in Turnouts, Diamonds and Slips.

Points and Crossings deemed high risk could include:

- Crossovers between tracks which are not co-planar and which have different rail levels or different grades.
- A turnout road (diverging track) out of a superelevated track.
- A turnout road (diverging track) leading to high trafficked or strategically critical locations where the two tracks are not co-planar and which have different rail levels or different grades.

Any other turnout with grade/tight radius/unusual configuration deemed high risk by local manager, for additional actions.

For manual measurements of track geometry using form ETE0301F-04 through points and crossings that are deemed high risk, rail play is defined as any potential movement of the rail across the sleeper or bearers (usually timber) and, in particular, movement which will make the track gauge widen under load. This is added to the static gauge measurement to accurately reflect the track gauge under loaded conditions.

3.3.5 Assessment and Response

For points and crossing structures and their components the condition assessment and response criteria based on defects measured or observed during Patrol, General, and Detailed inspections shall be in accordance with Clause 3.3.5.1.2 to Clause 3.3.5.3.6 Definition of worn and defective points and crossing conditions, and critical areas for geometry, are shown in the Figures under clauses where clarification is needed for assessment. The assessment response codes are defined in Table 3.9.

Note that if the cause of the defect is known and it is known that it will not deteriorate into an unsafe condition an alternate response to that shown within Clause 3.3.5.1.2 to Clause 3.3.5.3.6 is permitted with appropriate documentation.

At all times, vertical, lateral, longitudinal and rotational restraint and support of the rails shall be maintained to ensure acceptable geometry is presented to the rolling stock wheels as specified in CoP Section 5 Track geometry.

Table 3.8 references other Parts of this Code that define condition assessment and response criteria for components relevant to points and crossing structures.

Unless specified within Clause 3.3.5.1.2 to Clause 3.3.5.3.6 the Track Geometry criteria defined in CoP Section 5 should be used.

Centre punch and paint mark the critical locations of the turnout detailed inspection, this technique can be used to ensure consistent measurements for future inspections.

Table 3.8- Other Relevant Sections in this Code of Practice

Component	Code of Practice
Rail and Rail Joints (Welded and Non-Welded)	Section 1 Rail
Sleepers/Fastenings (non-critical areas)	Section 2 Sleepers and Fastenings
Ballast	Section 4 Ballast
Track Geometry	Section 5 Track Geometry

3.3.5.1 Switch Area Assessment Responses – 1435mm gauge

3.3.5.1.1 Open throw dimension

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160

Critical dimension

Note: An alternative action to those specified is to prohibit facing train movements.

Open throw dimension (Switch blade open gap)	95 mm and greater	A7	A7	A7	A7	A7	A7
	85 mm to <95 mm	A6	A6	A6	A6	A6	A6
	80 mm to <85 mm	A6	A2	A2	A2	A2	A2
	<80 mm	A1	A1	A1	A1	A1	A1

Open throw dimension (switch blade open gap), should be measured between the switch rail tip and stock rail when the turnout leg is open. This measurement should be taken using Vernier callipers or a steel rule, refer to the following Figures.

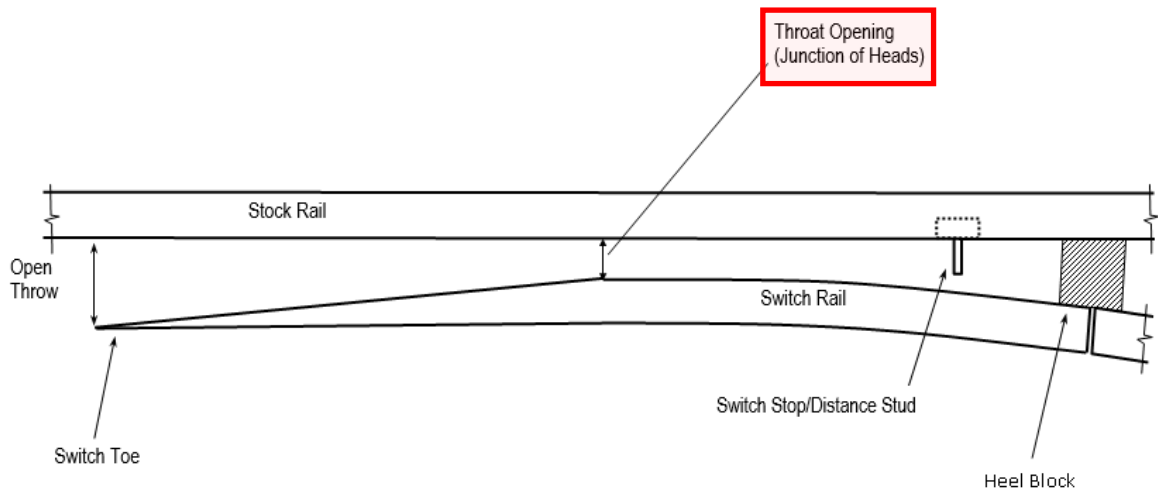




3.3.5.1.2 **Back of switch rail to stock rail**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Back of switch rail to stock rail (Flangeway throat gap)	40 mm and greater	A7	A7	A7	A7	A7	A7
	35 mm to <40 mm	A6	A6	A3	A3	A3	A3
	<35 mm	A1	A1	A1	A1	A1	A1

Back of switch rail to stock rail (flangeway throat gap), should be measured between the switch rail and stock rail when the turnout leg is open. This measurement should be taken Vernier callipers or a steel rule, refer to the following Figures.



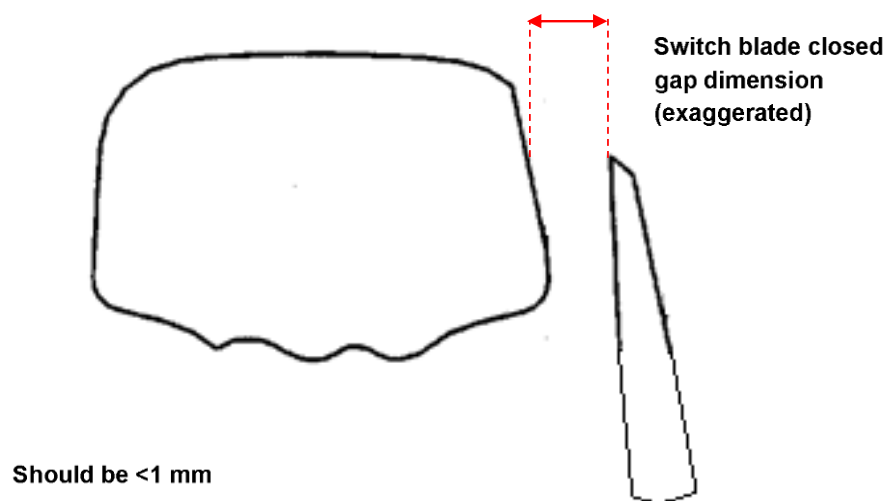


Flangeway throat gap: Junction of heads

3.3.5.1.3 **Switch blade closed gap**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Switch blade closed gap	<1 mm	A7	A7	A7	A7	A7	A7
	1 mm to 3 mm	Record as a defect, program an adjustment of the switch blade.					
	>3 mm	Record as a defect, urgent attention to adjust the switch blade.					

The switch blade closed gap, should be measured between the switch rail tip and stock rail when the turnout leg is closed. This measurement should be taken using a steel rule, refer to the following Figure.



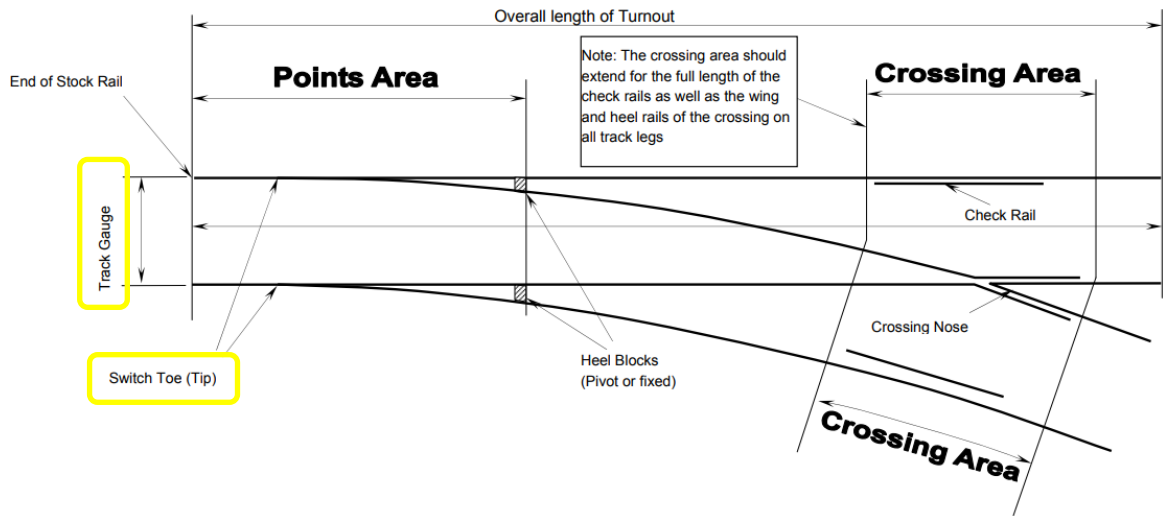
3.3.5.1.4 **Track gauge (at the switch tip)**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Track gauge (at the switch tip) [1]	1430 mm to <1456 mm (≥1456 apply table 5.5 Geometry Defects – Response Category Maintenance Limits)	A7	A7	A7	A7	A7	A7
	1427 mm to <1430mm	A6	A6	A6	A4	A4	A4
	1425 mm to <1427mm	A6	A2	A2	A2	A2	A2
	<1425 mm	A1	A1	A1	A1	A1	A1

[1] For wide gauge in the points critical area plain track limits also apply.

The Gauge (measured at the switch tip), should be taken between the two stock rails just past the switch tip using a track gauge bar, refer to the following Figures.



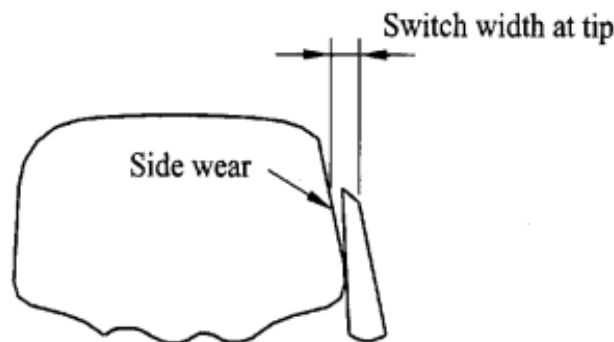


3.3.5.1.5 Switch width at the tip

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Switch width at tip as presented to the wheel [1]	<4mm	A7	A7	A7	A7	A7	A7
	4mm to 6mm	A6	A6	A6	A6	A6	A6
(non-tangential, non-undercut switch only)	>6mm to 8mm	A6	A6	A6	A6	A6	A6
	>8mm	A1	A1	A1	A1	A1	A1

[1] Switch width at the tip is the width exposed to the wheel and includes effects of side wear on stock rails and closed gap between switch and stock rails. It is not recommended that the gap between the switch rail tip and stock rail exceeds 2mm at any time and **switch tip gap shall not exceed a maximum of 3mm** at any time.

Switch tip width is the width exposed to the wheel and includes the effects of side wear on the stock rail and closed gap between the switch and stock rail, it should be measured with a steel rule, refer to the following Figure.

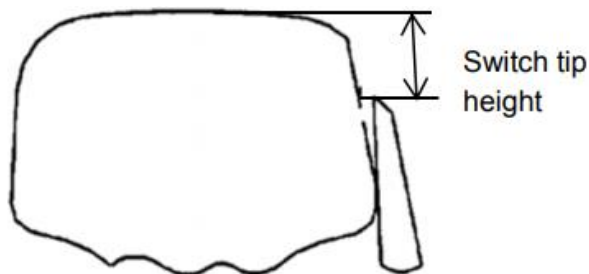
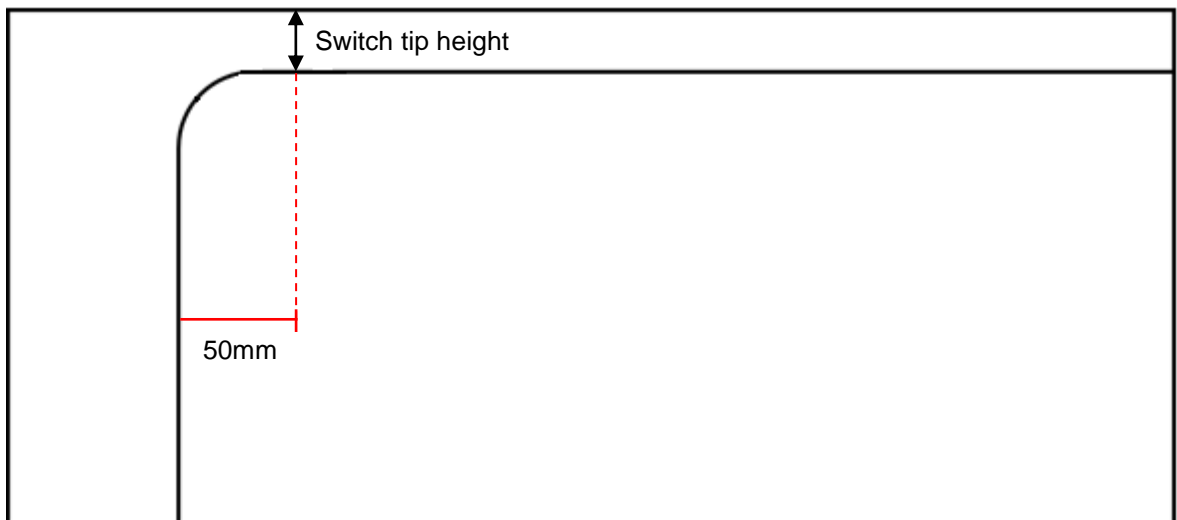


Should be < 4mm

3.3.5.1.6 **Switch height at the tip**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Switch height at tip (non-tangential, non-undercut switch only)	Distance from stock rail running surface to top of switch rail:						
	13 mm and greater	A7	A7	A7	A7	A7	A7
	>12 mm to <13 mm	A6	A6	A6	A6	A6	A6
	12mm or less	A1	A1	A1	A1	A1	A1

Switch tip height is the distance from the crown of the stock rail running surface to the top of the switch rail, it should be measured 50mm back from the switch tip at the top of the arc at the switch nose, using a steel rule, refer to the following Figures.



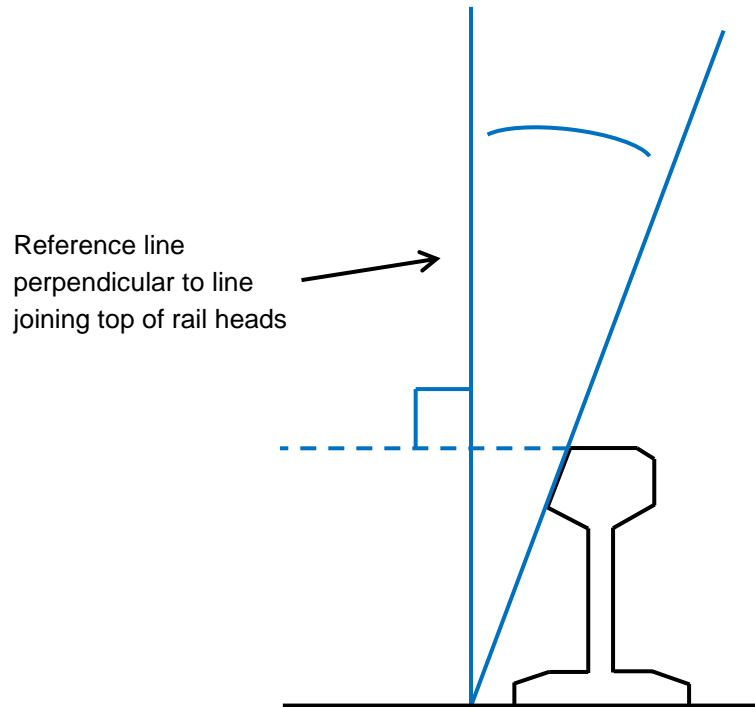
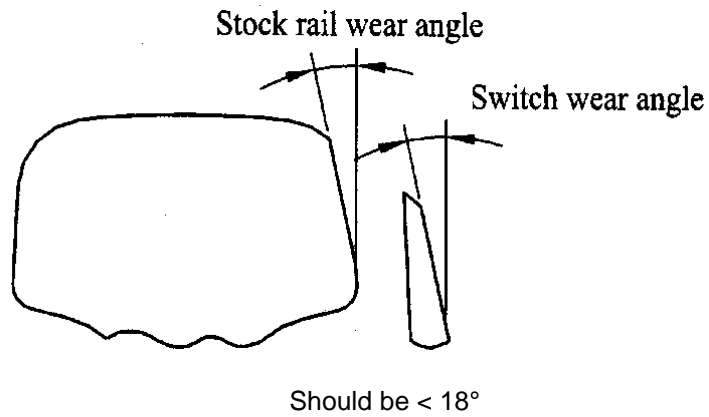
Should be > 13mm

3.3.5.1.7 **Stock or switch rail gauge wear face angle**

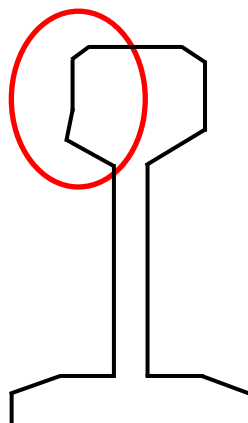
Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Stock or switch rail gauge face wear angle (non-tangential, non-undercut switch only)	Angle (degrees from vertical) <18	A7	A7	A7	A7	A7	A7
	18 to <26	A6	A6	A6	A6	A6	A6
	26 or greater	A1	A1	A1	A1	A1	A1

The stock or switch rail gauge face wear angle is the angle of wear imposed on the stock or switch rail due to wheel contact. Measured at the point of wheel flange and rail contact with the most wear at the switch tip area, along the stock or switch rail. This measurement should be taken with a set square angle finder (preferably with a spirit level), refer to the Figures below.





Stock rail wear angle can sometimes be depressed inward, see figure below. This angle does not need to be measured, only the angle where the stock rail has worn as the previous figures should be measured.



3.3.5.1.8 **Fixed, pivot heel and stress transfer blocks**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Fixed, Pivot Heel and Stress Transfer Blocks [1]	Condition						
	Cracked	A6	A6	A6 A3 Heavy Haul	A6 A4 Interstate	A5	A5
	Broken but still effective	A6	A6	A3	A3	A3	A3
	Missing/Broken and ineffective	A1	A1	A1	A1	A1	A1

[1] Applies to fixed heel blocks (flexible switches), pivot heel blocks (jointed heel), stress transfer blocks.

3.3.5.1.9 **Creep Control Blocks**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Creep Control Block [1]	Condition						
	Missing/Broken and ineffective	A6	A6	A6	A6	A6	A6

[1] If creep control block broken and ineffective;
 i. Check points detection and squareness of the turnout point rails,
 ii. Determine if rail leading into the turnout needs to be re-stressed due to creep.

3.3.5.1.10 **Rail brace/chain**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Rail brace/chain	Condition						
	Cracked/loose	A6	A6	A6	A6	A6	A6
	Broken/Ineffective 1 only	A6	A6	A6 A3 Heavy Haul	A6 A4 Interstate	A6	A6
	2 consecutive	A6	A6	A6 A3 Heavy Haul	A4 A3 Interstate	A4	A4
>2 consecutive	A1	A1	A1	A1	A1	A1	

3.3.5.1.11 **Switch bearing stops**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Switch bearing stops (To avoid rail roll-over)	Condition						
	Cracked/loose	A6	A6	A6	A6	A6	A6
	Missing/Ineffective	A6	A6	A3	A4	A6	A6
	1 only			Heavy Haul	Interstate		
2 consecutive	A6	A6	A6	A4	A4	A4	
>2 consecutive	A1	A1	A1	A1	A1	A1	

3.3.5.1.12 **Ineffective bearers or fasteners in critical switch and crossing areas**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Ineffective bearers/fasteners in critical switch areas [1]	Condition						
	1 only	A6	A6	A6	A6	A6	A6
	2 consecutive	A6	A6	A3	A3	A3	A3
>2 consecutive	A1	A1	A1	A1	A1	A1	

[1] An ineffective bearer or fastening is one that does not provide either vertical, lateral, or longitudinal support to the rail.

3.3.5.1.13 **Bolts**

The competent worker should assess Individual defects identified for the effectiveness of the bolts. Ineffective bolts include missing or broken bolts. Loose bolts should be tightened. Missing or ineffective bolts should be replaced. Pivot heel blocks generally may be made up of connections which require some bolts to be not fully tightened providing for design switch movement.

3.3.5.1.14 **Spreader bar**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Spreader Bar [1]	Condition						
	Missing/broken	A1	A1	A1	A1	A1	A1

[1] Notify Signalling maintainer. An alternative action that may be taken is to install a points clip in accordance with Safeworking rules.

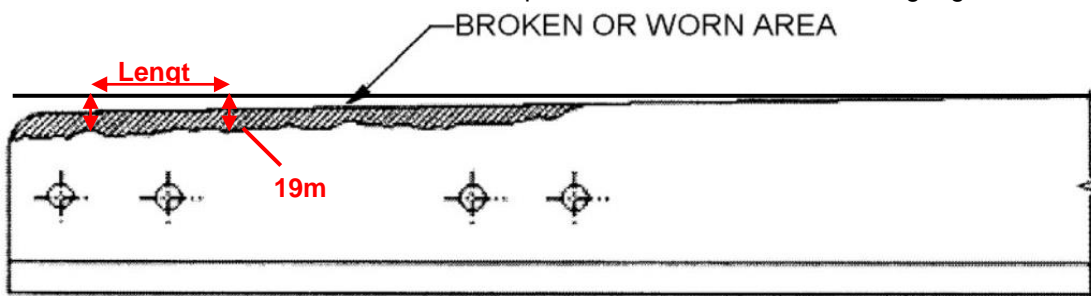
3.3.5.1.15 **Switch blade damage**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Switch blade damage [1], [2] (Anywhere in the switch blade, damage deeper than 19mm from the stock rail running surface)	Condition						
	Length of damage:						
	<100 mm	A7	A7	A7	A7	A7	A7
	100 mm to <200 mm	A6	A6	A6	A6	A6	A6
>200 mm	A1	A1	A1	A1	A1	A1	

[1] When a worn switch at the end of its service life is being replaced a new switch and stock rail set should be used.

[2] "Length of damage" also applies to the sum of consecutive areas of damage forming a length greater than the length specified in the Table.

Anywhere in the switch blade, damage deeper than 19mm from the stock rail running surface should be measured with a steel rule and tape measure, refer to the following Figure.



3.3.5.1.16 **Crippled switch**

A crippled switch blade refers to a switch blade that has suffered damage from a run through or derailment. Such switch blades may be suitable for temporary repair and re-installation to a geometry suitable for train movements at a reduced speed. The switch blade may have been, bent, twisted or have suffered wheel damage however it should be repaired to a condition suitable for the reduced speed of operation both in terms of geometry and structural integrity. The reduced speed of operation should not exceed 40km/h.

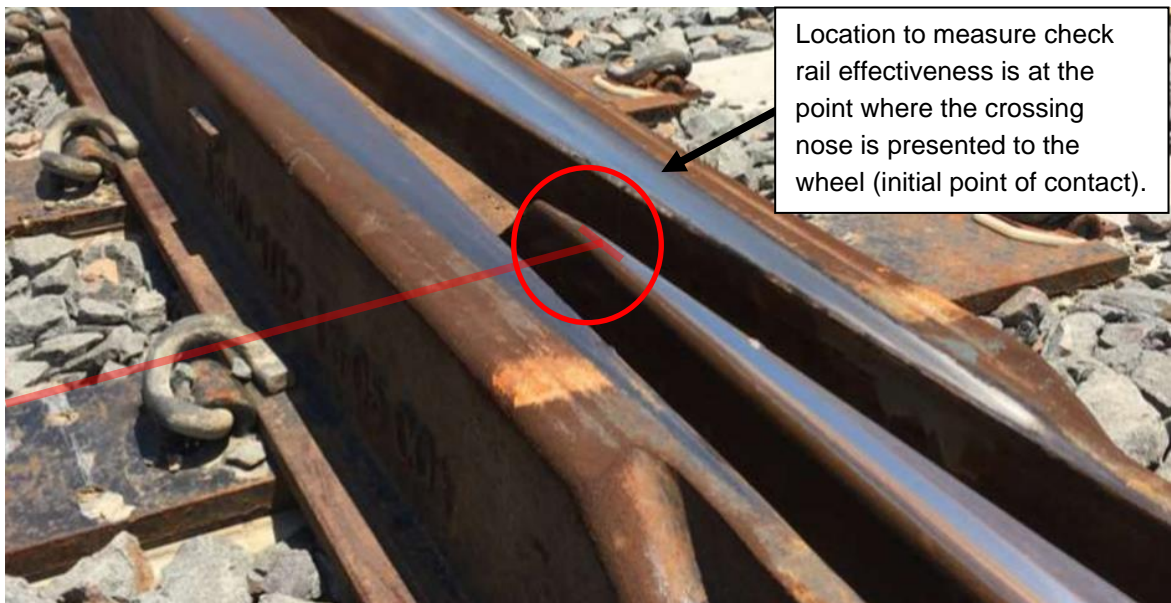
3.3.5.2 Crossing Area Assessment Responses – 1435mm gauge

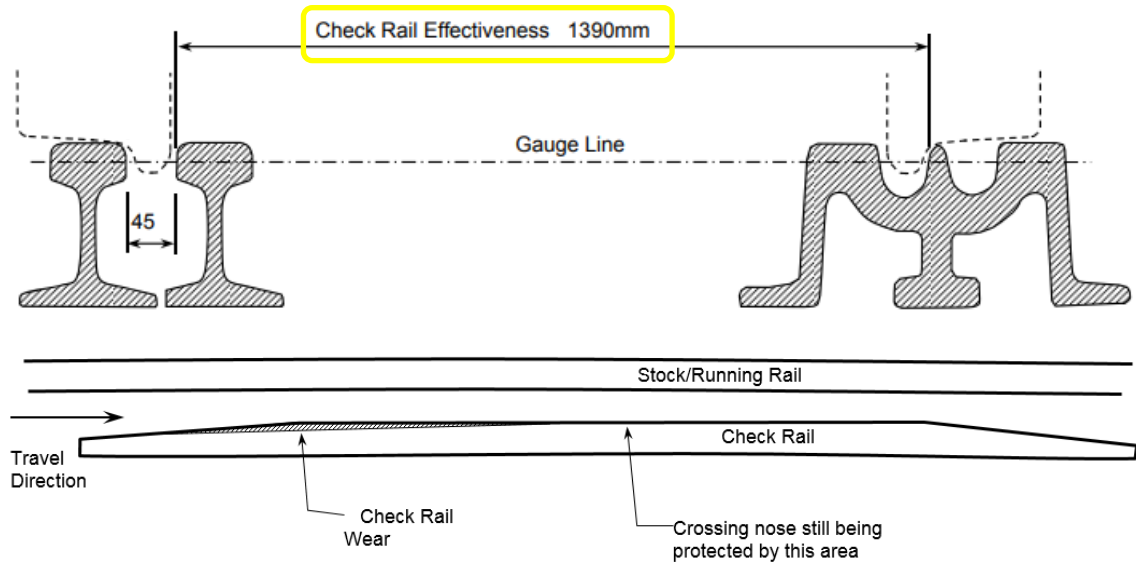
3.3.5.2.1 Check Rail Effectiveness

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Check Rail effectiveness [1]	≥1400 mm	A1	A1	A1	A1	A1	A1
	1398 mm to < 1400	A6	A6	A3	A3	A3	A3
	1396 mm to <1398 mm	A6	A6	A6	A4	A4	A4
	1389 mm to <1396 mm	A7	A7	A7	A7	A7	A7
	1386 mm to <1389 mm	A6	A6	A6	A6	A6	A6
	1384 mm to <1386 mm	A6	A6	A6	A4	A4	A4
	1382 mm to <1384 mm	A6	A6	A3	A3	A3	A3
	<1382 mm	A1	A1	A1	A1	A1	A1

[1] The main effectiveness of the check rail is its ability to protect the crossing nose. Wheel contact with the crossing nose is therefore a vital observation to be made during inspections. Any sign of excessive damage to the crossing nose is reason for replacement/adjustment of the check rail regardless of the check rail wear.

Check rail effectiveness should be measured at the point where the crossing nose is presented to the wheel (initial point of contact), to the check rail. A tape measure is the preferable tool for measurement as the gauge bar sits too deep in the crossing, where the tape measure can be pressed against, refer to the following Figures.

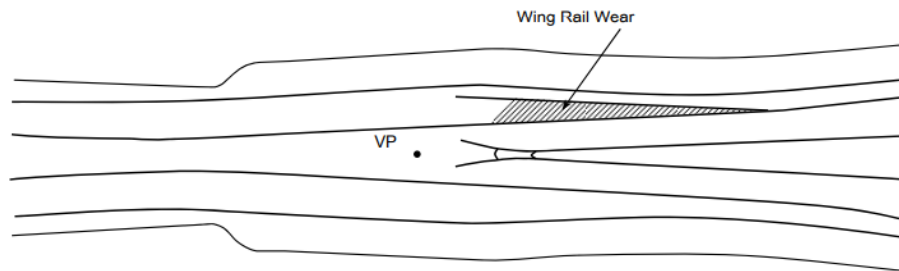


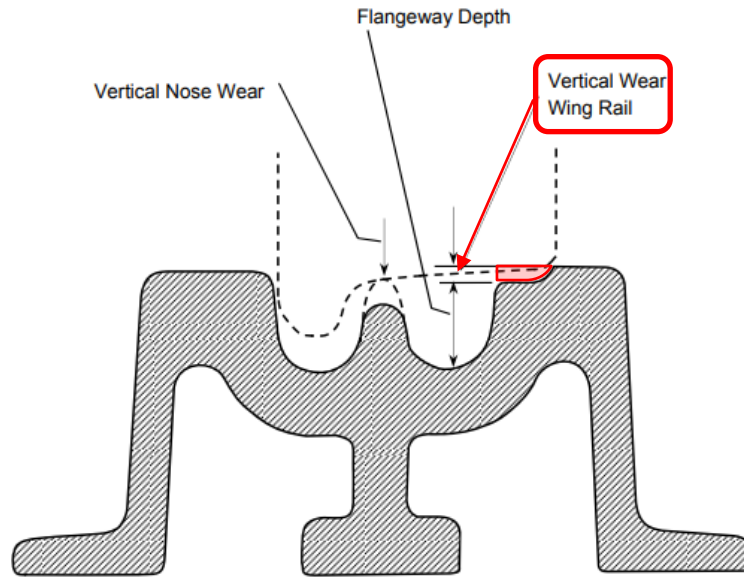


3.3.5.2.2 **Wing rail vertical wear**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Wing Rail Vertical wear	<5 mm	A7	A7	A7	A7	A7	A7
	5 mm to 10 mm	A6	A6	A6	A6	A6	A6
	>10 mm	A6	A6	A3	A3	A3	A3

Wing rail vertical wear is the wear on the wing rail from wheel contact, refer to the following Figure. The largest depth of wear should be measured and recorded using a steel rule.



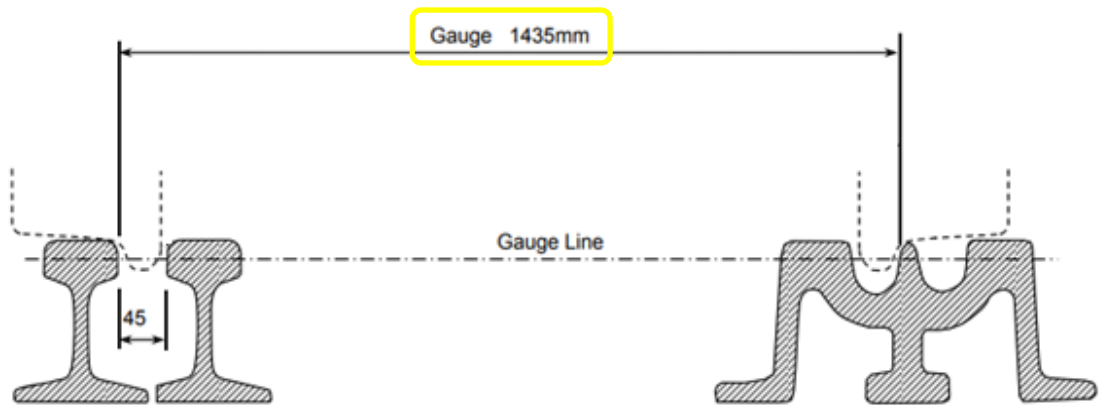
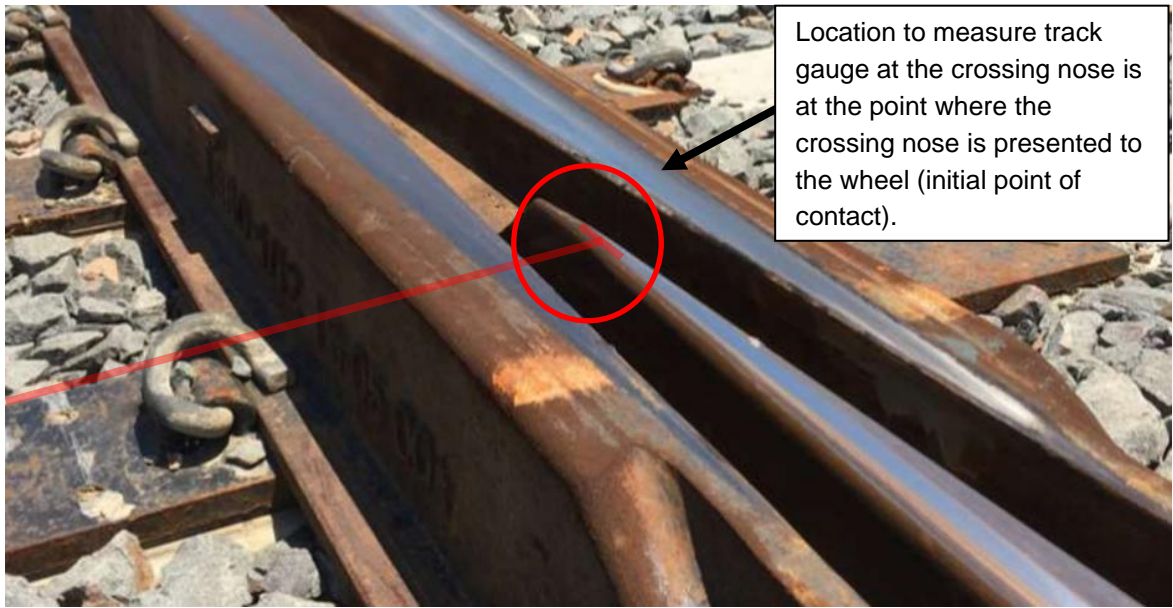


3.3.5.2.3 **Track gauge (at the crossing nose)**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Track gauge (at the crossing nose) [1]	≥1443	A2	A2	A2	A2	A2	A2
	>1440mm to <1443 mm	A6	A6	A6	A4	A4	A4
	>1438 mm to 1440 mm	A6	A6	A6	A6	A6	A6
	>1430 mm to 1438 mm	A7	A7	A7	A7	A7	A7
	>1427 mm to 1430 mm	A6	A6	A6	A6	A6	A6
	>1425 mm to 1427 mm	A6	A6	A6	A4	A4	A4
	1425 mm and less	A2	A2	A2	A2	A2	A2

[1] For wide gauge in the crossing critical area plain track limits also apply.

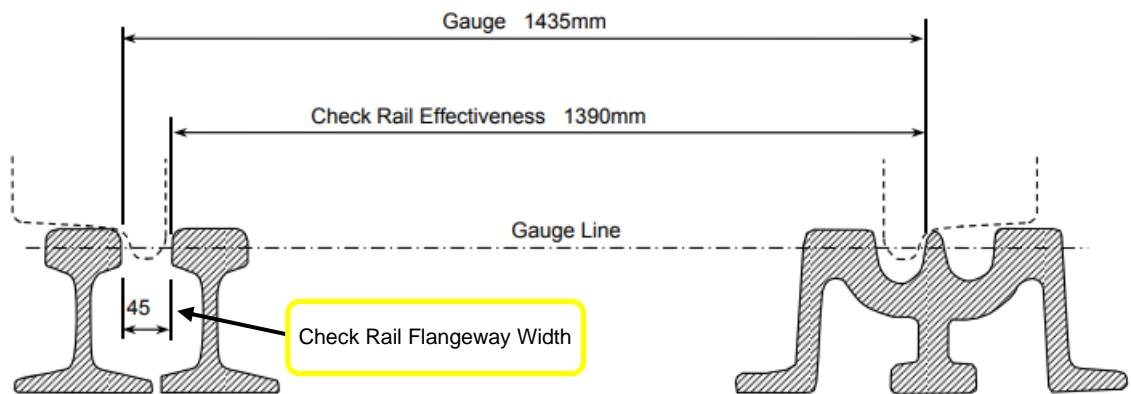
Track gauge at the crossing nose should be measured at the point where the crossing nose is presented to the wheel (initial point of contact), to the running rail. A tape measure is the preferable tool for measurement as the gauge bar sits too deep in the crossing, where the tape measure can be pressed against, refer to the following Figures.



3.3.5.2.4 **Check rail flangeway width**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Critical dimension							
Check Rail Flangeway Width	>49 mm	A6	A6	A6	A4	A4	A4
	48 mm to 49 mm	A6	A6	A6	A6	A6	A6
	40 mm to <48 mm	A7	A7	A7	A7	A7	A7
	38 mm to <40 mm	A6	A6	A6	A6	A6	A6
	<38 mm	A6	A6	A6	A4	A4	A4

Check rail flangeway width should be measured between the stock and check rail faces, at the point where the track gauge and check rail effectiveness were measured. This distance should be measured with a tape measure or a steel rule, refer to the following Figures.



3.3.5.2.5 **Swing nose crossing width at tip**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Swing nose crossing width at tip as presented to the wheel [1]	<4mm	A7	A7	A7	A7	A7	A7
	4mm to 6mm	A6	A6	A6	A6	A6	A6
	>6mm to 8mm	A6	A2	A2	A2	A2	A2
	>8mm	A1	A1	A1	A1	A1	A1

[1] Swing nose width at the tip includes effects of side wear on wing rails and closed gap between nose and wing rails. It is not recommended that the gap between the nose tip and wing rail exceeds 2mm at any time.

3.3.5.2.6 **Swing nose crossing height**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Swing nose crossing height (Measured at the top of the arc at the crossing nose)	Distance from wing rail running surface to top of crossing nose:						
	13 mm and greater	A7	A7	A7	A7	A7	A7
	>12 mm to <13 mm	A6	A6	A6	A6	A6	A6
	12mm or less	A1	A1	A1	A1	A1	A1

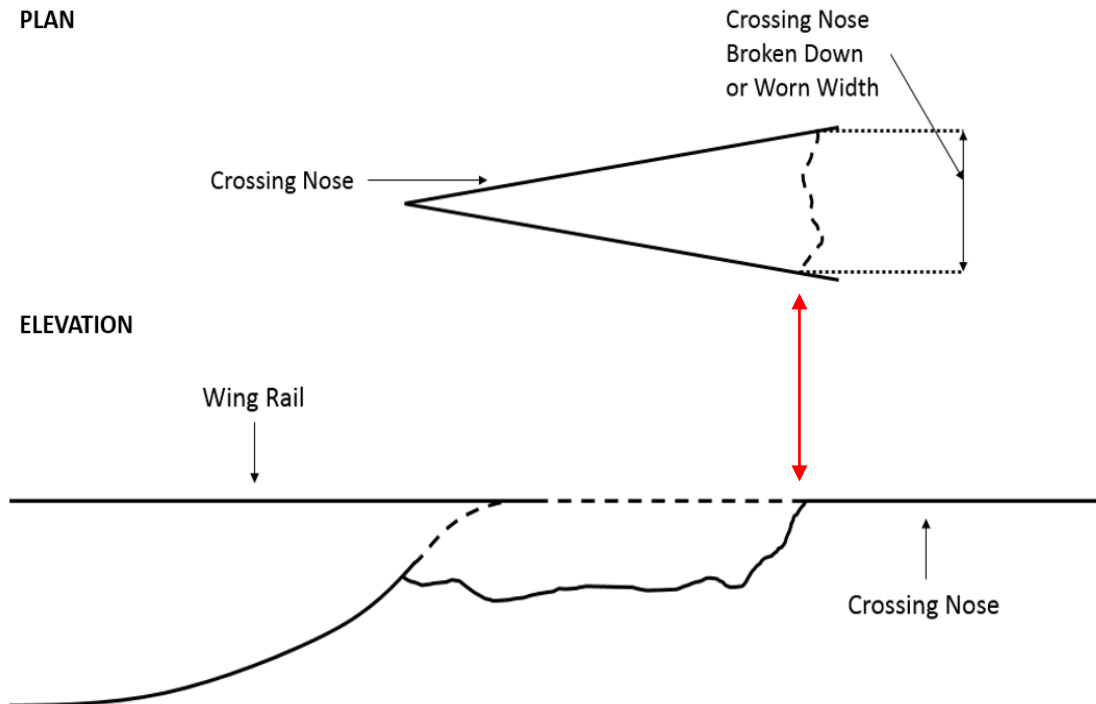
3.3.5.2.7 **Swing nose crossing gauge face wear angle**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Swing nose crossing gauge face wear angle (At the point of wheel flange / crossing nose contact)	Angle (from vertical):						
	<18 degrees	A7	A7	A7	A7	A7	A7
	18 deg. to <26 deg.	A6	A6	A6	A6	A6	A6
	26 degrees or greater	A1	A1	A1	A1	A1	A1

3.3.5.2.8 **Crossing nose broken down or worn width**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Key component condition							
Crossing nose broken down or worn width	Broken: (within transfer length):						
	15 mm to 20 mm width	A6	A6	A6	A6	A6	A6
	20 mm to 25 mm width	A6	A6	A3	A3	A3	A3
	>25 mm wide	A1	A1	A1	A1	A1	A1

Crossing nose broken down or worn width, is the width of fracture of the crossing nose due to wheel impact, it should be measured across the width of the fractured section, refer to the following Figure. Crossing nose broken down or worn width should be measured with a steel rule.



3.3.5.2.9 **Ineffective bearers or fasteners**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Key component condition							
Ineffective bearers/fasteners in critical crossing areas [1]	1 only	A6	A6	A6	A6	A6	A6
	2 consecutive	A6	A6	A3	A3	A3	A3
	>2 consecutive	A1	A1	A1	A1	A1	A1

[1] *An ineffective bearer or fastening is one that does not provide either vertical, lateral, or longitudinal support to the rail.*

3.3.5.2.10 **Rail defects**

Refer to Section 1 Rail

3.3.5.2.11 **Cracks in cast crossings**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Key component condition							
Cracks in cast Crossings [1]	Non critical	A7	A7	A7	A7	A6	A6
	Critical	A6	A6	A6	A6	A6	A6
	Fully (not affecting the running surface)	A6	A6	A6	A4	A4	A4
	Fully (affecting the running surface)	A1	A1	A1	A1	A1	A1

[1] *“Cracked: non critical” means cracks longitudinally or vertically that may eventually cause a crossing to need repair.*

“Cracked: critical” means cracks longitudinally or vertically that may lead to a piece of crossing eventually lifting or breaking out and affecting the running surface integrity.

“Cracked: fully” (not affecting the running surface)” means a crack that runs the full section of the crossing such that the crossing is in two pieces, all fastenings are secure and does not impact on the running surface.

“Cracked: fully (affecting the running surface)” means a crack that runs the full section of the crossing such that the crossing is in two pieces and fastening are not secure or the break affects running surface integrity.

3.3.5.2.12 **Spacer blocks**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Spacer blocks	Condition						
	Broken/cracked	A6	A6	A6	A6	A6	A6

3.3.5.2.13 **Check rail bolts**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
Check rail bolts [1]	Condition						
	Loose	A6	A6	A6	A6	A6	A6
	Missing/ineffective	A6	A6	A6	A6	A6	A6
	≤2			A3 Heavy Haul	A4 Interstate		
	Missing/ineffective	A6	A6	A6	A4	A4	A4
	3			A3 Heavy Haul	A3 Interstate		
Missing/ineffective	A6	A2	A2	A2	A2	A2	
>3							

[1] The end bolts of all check rails should be effective.

3.3.5.2.14 **Crossing flangeway**

Flangeways should be checked for blockages and cleared where blocked.

3.3.5.2.15 **Crossing bolts**

The competent worker should assess Individual defects identified for the effectiveness of the bolts. Ineffective bolts include missing or broken bolts. Loose bolts should be tightened. Missing or ineffective bolts should be replaced.

3.3.5.3 Housed Points Assessment Responses

Refer to Figure below illustrating how to use the housed switch and check rail clearance gauge for components marked A – G.

3.3.5.3.1 Checkrail flangeway and housing flangeway clearance

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
A & G – Checkrail flangeway and Housing flangeway clearance	>50 mm	A6	A6	A6	A4	A4	A4
	48 to 50 mm	A6	A6	A6	A6	A6	A6
	42 to 47 mm	A7	A7	A7	A7	A7	A7
	40 to 41 mm	A6	A6	A6	A6	A6	A6
	<40 mm	A6	A6	A6	A4	A4	A4

3.3.5.3.2 Top of housing above checkrail

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
B – Top of Housing above checkrail	25 to 31 mm	A7	A7	A7	A7	A7	A7
	32 to 35 mm	A6	A6	A6	A6	A6	A6
	36 to 37 mm	A6	A6	A3	A3	A3	A3
	>37 mm	A1	A1	A1	A1	A1	A1

3.3.5.3.3 Vertical clearance between switch tip and housing

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
C – Vertical clearance between Switch tip and Housing [1]	3 mm	A7	A7	A7	A7	A7	A7
	<3 mm	A6	A6	A6	A6	A6	A6

[1] The 3mm clearance allows free movement of the switch. Speed restrictions will not have any impact on this clearance. The minimum priority set should be P2. More urgent attention may be required if point operation is affected.

3.3.5.3.4 Switch toe to stock rail open throw dimension

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
D – Switch toe to Stockrail open throw dimension	95 mm and greater	A7	A7	A7	A7	A7	A7
	85 mm to <95 mm	A6	A6	A6	A6	A6	A6
	80 mm to <85 mm	A6	A2	A2	A2	A2	A2
	<80 mm	A1	A1	A1	A1	A1	A1

3.3.5.3.5 **Width of housing**

Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
E – Width of Housing [1]	<140 mm	Replace housing. Priority dependant on flangeway clearance.					

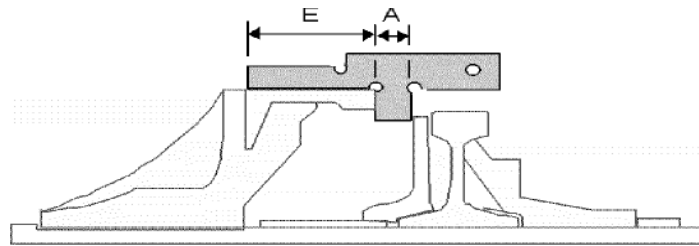
[1] The width of housing is limited by the shimming adjustment available (about 10mm).

3.3.5.3.6 **Flare at end of housing and check rail**

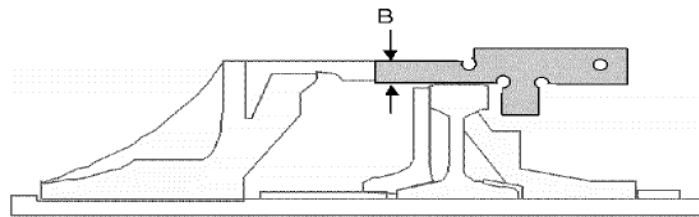
Component parameter	Dimension limit	Track speed (freight/passenger) km/h					
		20/20	40/40	60/65	80/90	100/115	115/160
F – Flare at end of Housing and Checkrail [1]	100 to 102 mm	A7	A7	A7	A7	A7	A7
	91 to 99 mm	A6	A6	A6	A6	A6	A6
	80 to 90 mm	A6	A6	A3	A3	A3	A3
	<80 mm	A1	A1	A1	A1	A1	A1

[1] The impact of the wheels on the flare should be assessed and a priority given based on this. Normally the flare will “wear in” to give minimal impact. Care should be taken when shimming the housing not to create an impact point on the flared ends.

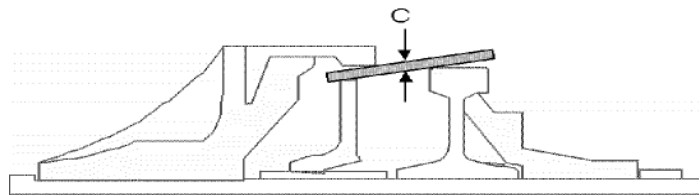
How to use the housed switch and check rail clearance gauge.



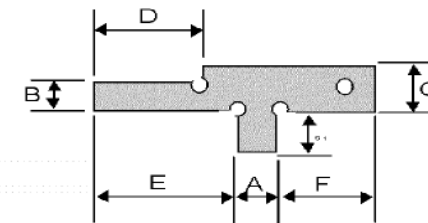
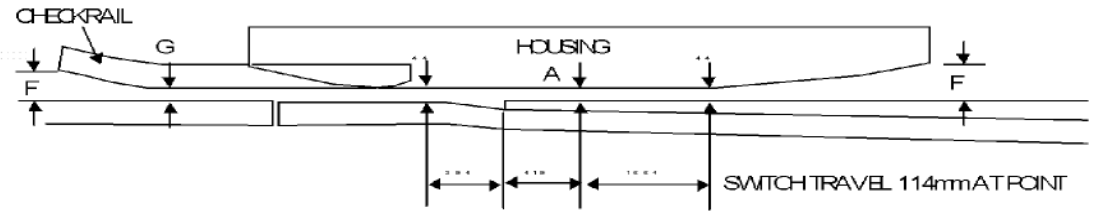
Check with Gauge for new Housing Width and Flange Clearance



Check with Gauge for height of Housing above Rail Level



Check with Gauge for Switch Clearance



Gauge - from Mild Steel 3mm thick

REFERENCE

- A: 44mm flangeway clearance 419mm back from point of switch
- B: Top of new housing 25mm above Stockrail
- C: 3mm minimum clearance between underside of housing and switch 419mm back from point of switch
- D: 114mm of switch travel
- E: 152mm width of new housing
- F: 102mm flare at end of housing and end of checkrail
- G: 44mm checkrail flangeway

Standard Housed Switches & Checkrails Clearance Gauge

3.3.6 Response Codes

Table 3.9 – Definition of Response Codes

Response Code	Description [2]
A1	Temporary speed restriction of 10/10 [1] with pilot or repair prior to the passage of the next train [3].
A2	Temporary speed restriction of 20/20 [1] or repair prior to the passage of the next train [3].
A3	Temporary speed restriction of 40/40 [1] or repair prior to the passage of the next train [3].
A4	Temporary speed restriction of 60/65 [1] or repair prior to the passage of the next train [3].
A5	Temporary speed restriction of 80/90 [1] or repair prior to the passage of the next train [3].
A6	An appropriate increase in the monitoring [2] and follow up action as required.
A7	Routine Inspection [4]

Notes:

1. *Where a speed restriction is applied rectification work should be programmed on a priority basis. The speed restriction is shown for both freight operations (shown first) and passenger operations (shown second) separated by a “/”.*
2. *Rectification work should be programmed on a priority basis. Where the assessment responses include increased monitoring, knowledge of local factors that may affect the tracks deterioration rate and performance history is required. The increased monitoring frequency should be determined by these factors. This increased monitoring should be continued until rectification work is carried out.*
3. *If repairs cannot be made prior to the passage of the next train, the speed restriction should be implemented along with an appropriate increase in the monitoring [see Note 2] until actions are taken to restore the track.*
4. *Routine refers to normal scheduled inspections.*
5. *Where the condition identified is a hazard for the facing condition only the speed restriction only needs to be applied to cover this facing movement*
6. *If the cause of a defect is known and it is known that it will not deteriorate into an unsafe condition an alternate response to that shown in tables 3.9, 3.10 and 3.11 is permitted with appropriate documentation and approval from the Civil Engineering Representative or nominated representative.*

3.4 Decommissioning and Disposal

3.4.1 Components Sorted for Reuse, Refurbishment, Quarantine or Disposal

“Released” materials should be reused where it is cost effective to do so. To facilitate this, released points and crossings components should be sorted into one of the following categories;

3.4.1.1 Reuse

Components that have been “released” from track and assessed as suitable for reuse should be marked in such a manner that their reuse potential is clear and unambiguous. The components should be marked, and segregated into stacks differentiated by:

- Rail Size
- Switch type
- Crossing No. (angle)
- Check rail (length)

3.4.1.2 Refurbishment

Refurbished components should comply with relevant drawings and specifications prior to reuse in track.

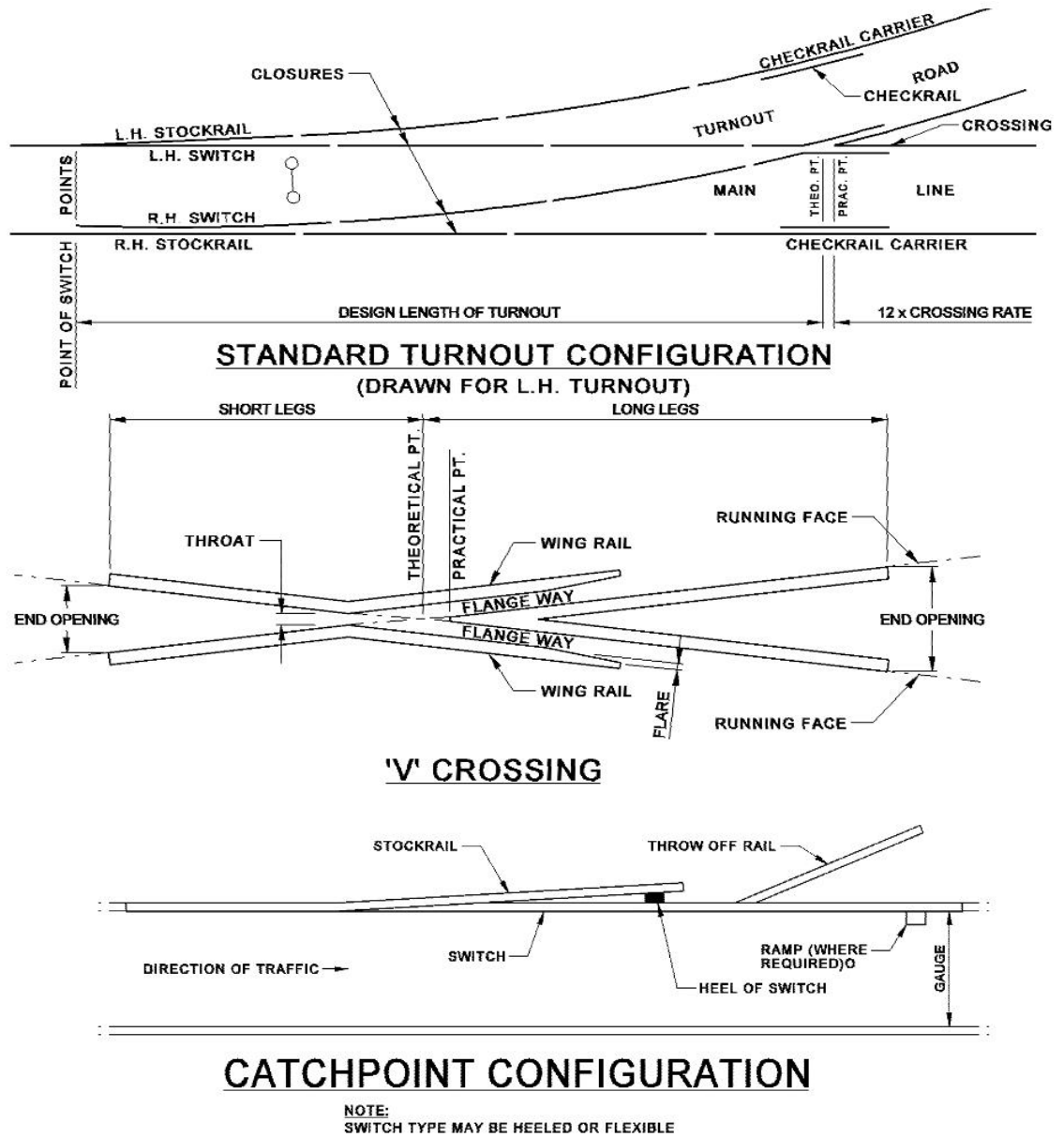
3.4.1.3 Quarantine

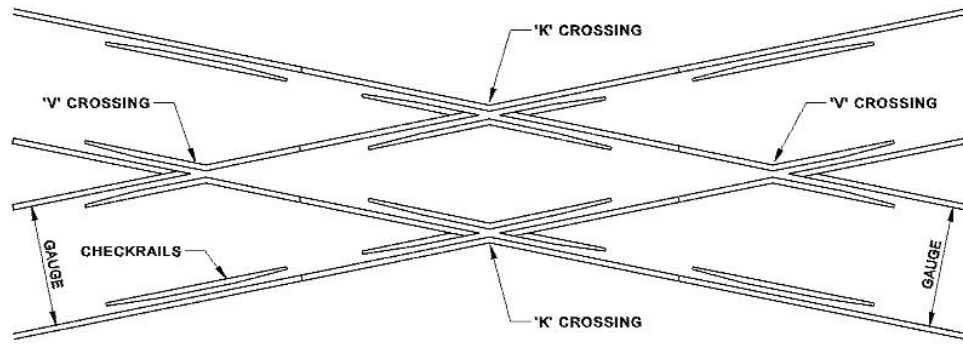
Where components require further classification, they should be quarantined from reusable components.

3.4.1.4 Disposal

All non-reusable components should be clearly marked and disposed of as soon as practicable after release from track.

3.5 Figure 3.1 Typical Configurations

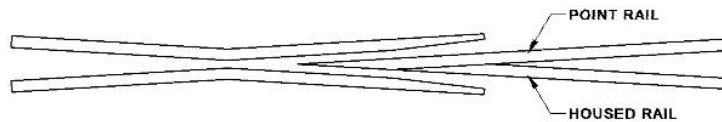




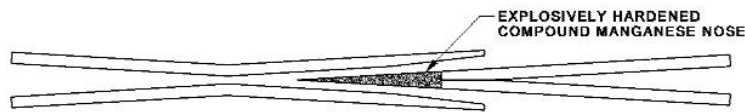
DIAMOND CONFIGURATION

NOTE:
CONFIGURATION OF CHECKRAILS AND WINGRAILS
VARIES DEPENDING ON CROSSING ANGLE

3.6 Figure 3.2 – V Crossing types

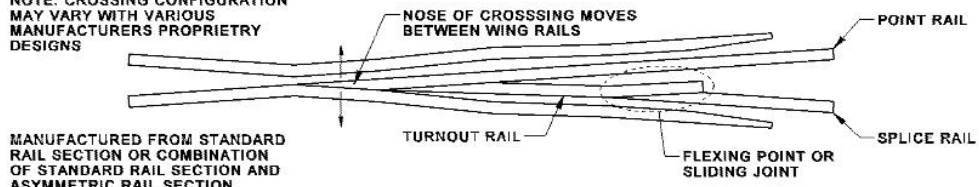


FABRICATED CROSSING
DRAWN FOR R.H. POINT RAIL



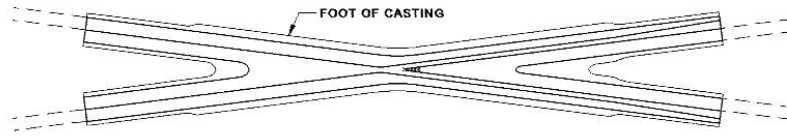
COMPOUND MANGANESE NOSE CROSSING

NOTE: CROSSING CONFIGURATION
MAY VARY WITH VARIOUS
MANUFACTURERS PROPRIETRY
DESIGNS

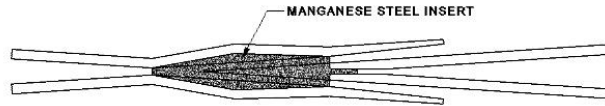


**MANUFACTURED FROM STANDARD
RAIL SECTION OR COMBINATION
OF STANDARD RAIL SECTION AND
ASYMMETRIC RAIL SECTION**

FABRICATED SWING NOSE CROSSING



SOLID CAST MANGANESE CROSSING

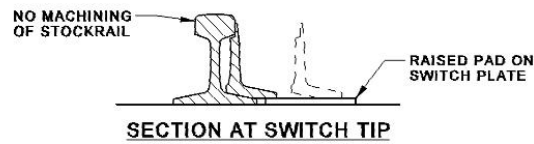
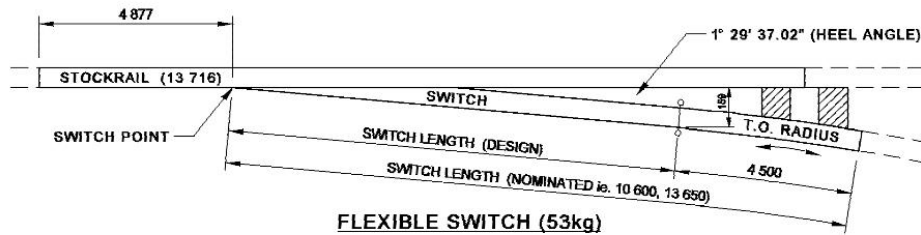
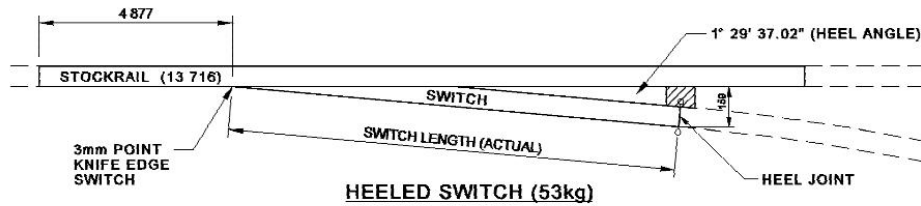


RAIL BOUND MANGANESE CROSSING

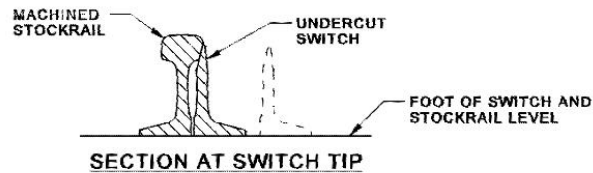
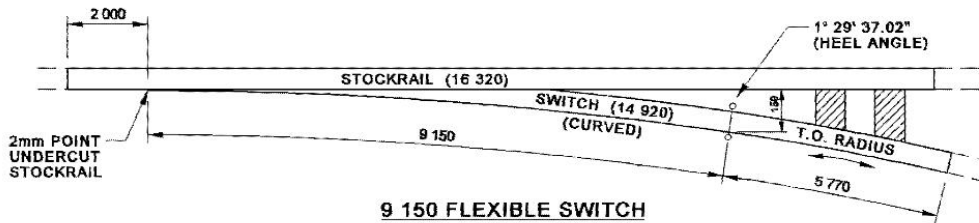
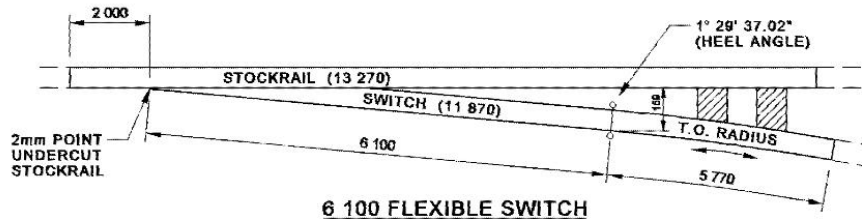


SPRING WING CROSSING

3.7 Figure 3.3 – Heeled and Flexible Switches



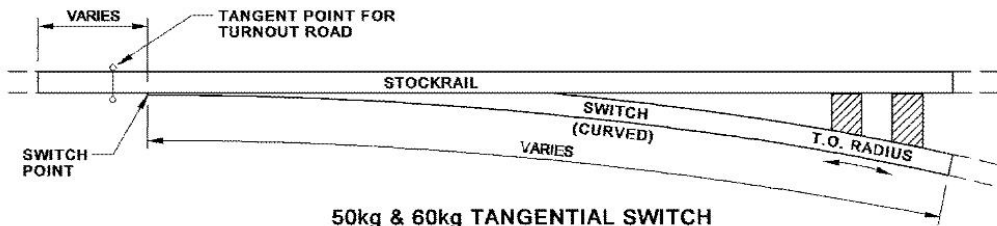
53kg HEELED & FLEXIBLE SWITCHES



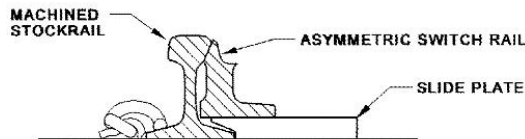
50kg & 60kg FLEXIBLE SWITCHES

NOTE: RIGHT HAND TURNOUT AND LEFT HAND SWITCH ONLY DRAWN.

3.8 Figure 3.4 Tangential and Heavy Duty Switches



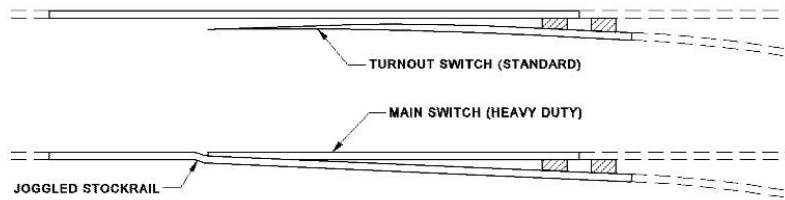
50kg & 60kg TANGENTIAL SWITCH



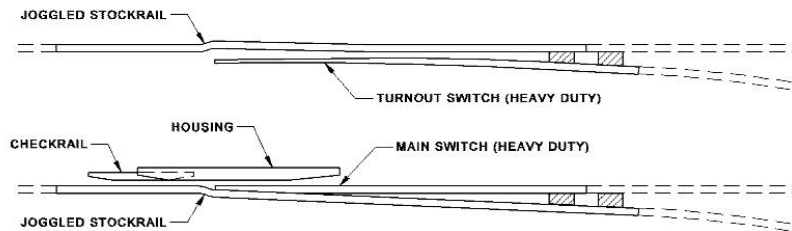
SECTION AT SWITCH TIP

TANGENTIAL SWITCHES

NOTE: RIGHT HAND TURNOUT AND LEFT HAND SWITCH ONLY DRAWN.



HEAVY DUTY SWITCHES



HOUSED SWITCHES